# SUNON

# **SPECIFICATION FOR APPROVAL**

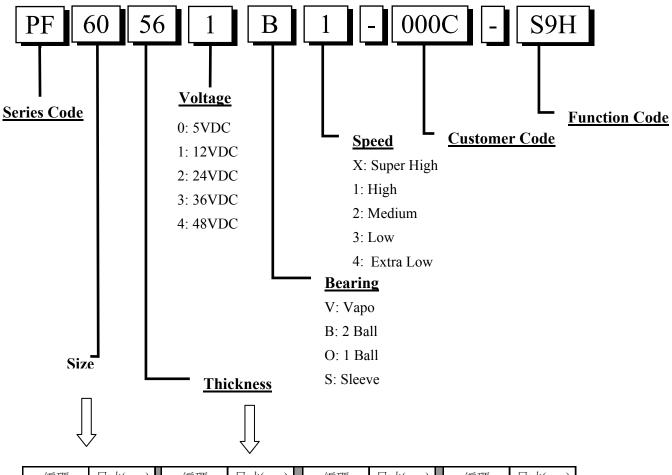
**CUSTOMER** : DESCRIPTION **: DC BRUSHLESS FAN** DIMENSIONS :60X60X56 mm MODEL :PF60561B1-000C-S9H SUNON SPEC. NO. : D06075160G-B1 **CUSTOMER** : **APPROVAL NO. APPROVED BY** : **CUSTOMER** (AUTHORIZED)

						SPEC.NO	D06075160G-B1	
		CHECKED	DOLPHIN	APPROVED	EASON	ISSUE DATE	11.03.2017	
DRAWN	NANCY					EDITION	2	
						<b>REVISION DATE</b>	04.25.2024	
						E.SPEC	E11400359	
建準電機工業股份有限公司								
SUNONWEALTH ELECTRIC MACHINE INDUSTRY CO., LTD.								
NO. 30, LN. 296, XINYA RD., QIANZHEN DIST., TEL:886-7-8135888								
KAOHSI	KAOHSIUNG CITY 80673, TAIWAN (R.O.C) FAX:886-7-8230505/8230606/8231010							
URL:htt	URL:http://www.sunon.com E-mail: sunon@email.sunon.com.tw							

建準電機 SUNONWEALTH Page 1 of 17



### I. MODEL NUMBERING SYSTEM



編碼	尺寸(mm)	編碼	尺寸(mm)	編碼	尺寸(mm)	編碼	尺寸(mm)
01~09	01~09	A0~A9	100~109	K0~K9	200~209	V0~V9	300~309
10~19	10~19	B0~B9	110~119	L0~L9	210~219	W0~W9	310~319
20~29	20~29	C0~C9	120~129	M0~M9	220~229	X0~X9	320~329
30~39	30~39	D0~D9	130~139	N0~N9	230~239	Y0~Y9	330~339
40~49	40~49	E0~E9	140~149	P0~P9	240~249	Z0~Z9	340~349
50~59	50~59	F0~F9	150~159	Q0~Q9	250~259		
60~69	60~69	G0~G9	160~169	R0~R9	260~269		
70~79	70~79	H0~H9	170~179	S0~S9	270~279		
80~89	80~89	I0~I9	180~189	T0~T9	280~289		
90~99	90~99	J0~J9	190~199	U0~U9	290~299		



建準電機 SUNONWEALTH Page 2 of 17

# **II. SPECIFICATION**

#### **1. MECHANICAL CHARACTERISTIC**

MOTOR DESIGN	Single phase, 4-poles Brushless DC motor.
BEARING SYSTEM	Precision ball bearing system
DIMENSIONS	See Page 6
MATERIALS OF FRAME	Thermoplastic of UL 94V-0
MATERIALS OF FAN BLADE	Thermoplastic of UL 94V-0
DIRECTION OF ROTATION	Counter-clockwise viewed from front of fan blade
MOUNTING HOLES	Diameter 4.5 mm in 12 holes
WEIGHT	172 g/set

#### **2. ELECTRIC CHARACTERISTIC**

RATED VOLTAGE	12 VDC
RATED CURRENT	1400 mA / Max. 1610 mA
RATED POWER CONSUMPTION	16.80 WATTS / Max. 19.32 WATTS
OPERATING VOLTAGE RANGE	10.2 ~ 13.2 VDC
STARTING VOLTAGE	10.2 VDC (25 deg. C POWER ON/OFF)
OPERATING TEMPERATURE RANGE	-10 to + 70 deg. C
STORAGE TEMPERATURE RANGE	-40 to + 70 deg. C

The maximum value of the rated current stands for the upper limit of the average current measured in free air and does not represent the peak value.

The peak value should be measured using an oscilloscop.



建準電機 SUNONWEALTH Page 3 of 17

#### **3. PERFORMANCE CHARACTERISTIC**

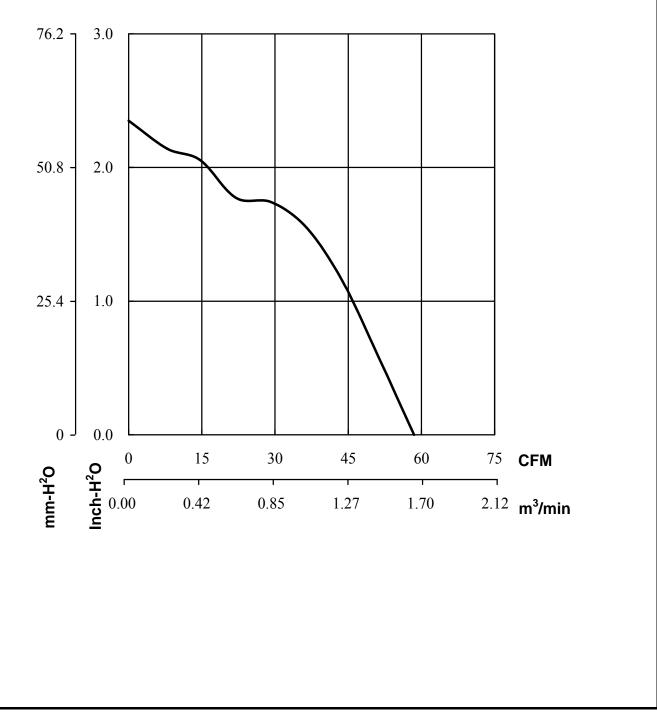
AIR FLOW58.5 CFM / Min.STATIC PRESSURE2.35 Inch-H2O / IACOUSTIC NOISE67.0 dB(A) / MaxAIR FLOW V.S. PRESSURESee Page 5INSULATION CLASSUL Class AINSULATION RESISTANCE PLASTIC HOUSING10M ohm at 500 lead wire (+)DIELECTRIC STRENGTH5mA MAX. AT A between frame atLIFE EXPECTANCY70,000 Hours at 44 Note: In a situation while the electric	1in. 1.80 Inch-H <sub>2</sub> O
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PROTECTION   Image: Automatic Registration     Note: In a situation   while the electric	C 500 VAC 50/60 Hz one minute d (+) terminal
Note: In a situati while the electric	deg. C, 65% humidity, 90% CL.
prevented by ten motor. The fan v condition is relea ✓ Polarity Prote	

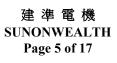
#### 4. SAFETY

SAFETY	UL	CUR	TUV	CE
NO.	E77551	E77551	✓	✓

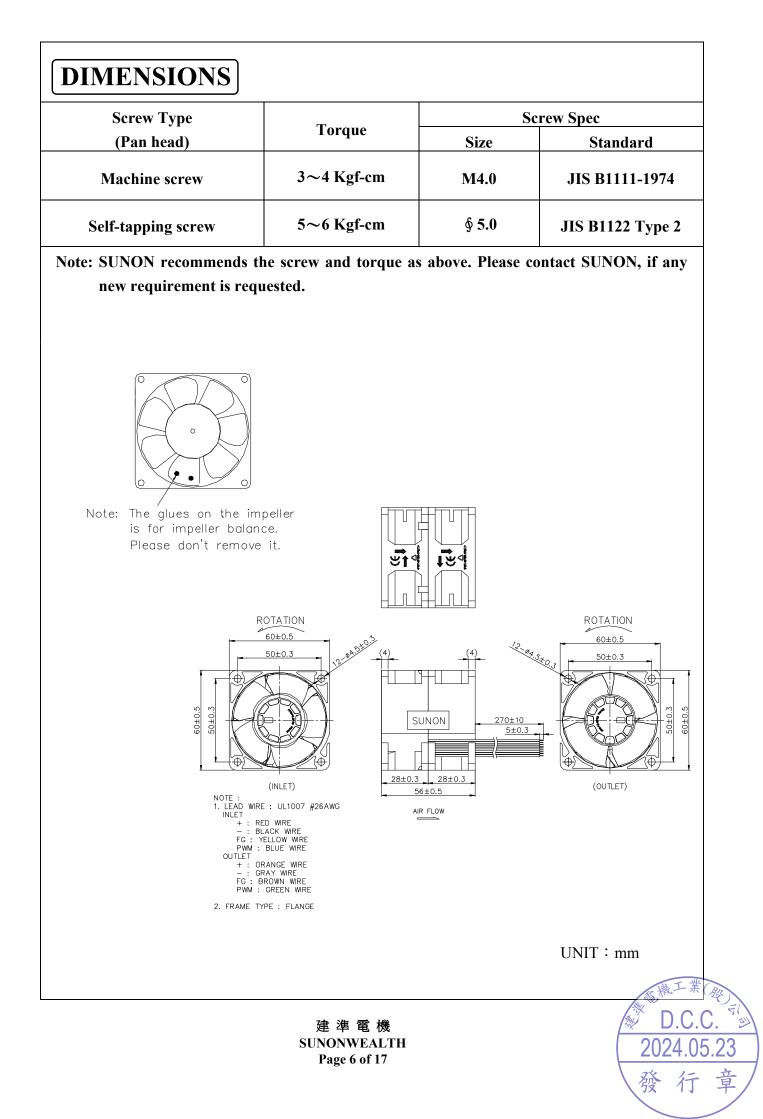
# MODEL : PF60561B1-000C-S9H

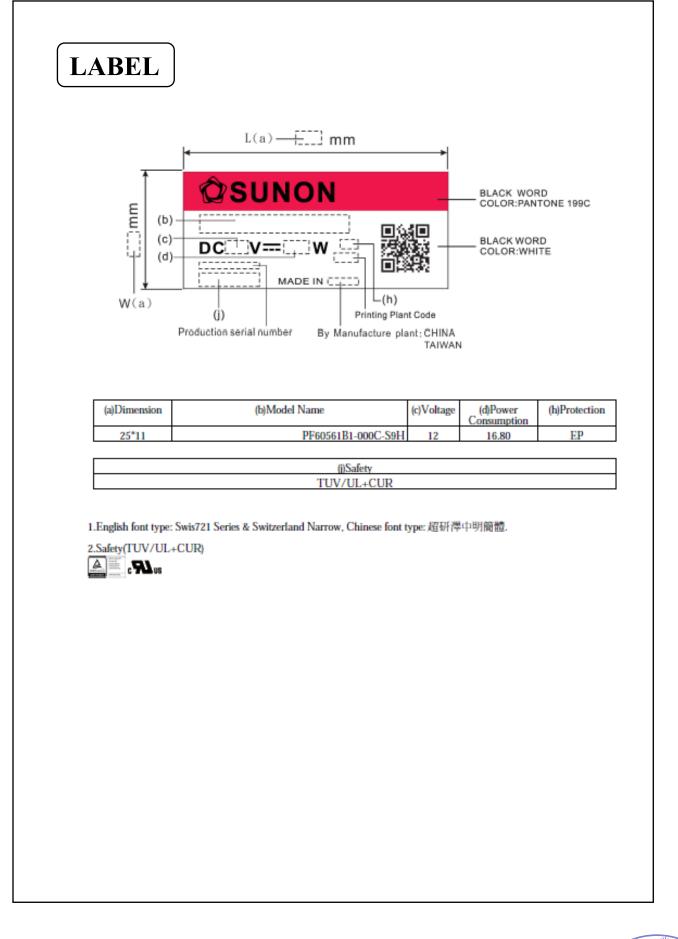
# **Air Flow & Static Pressure CURVE**









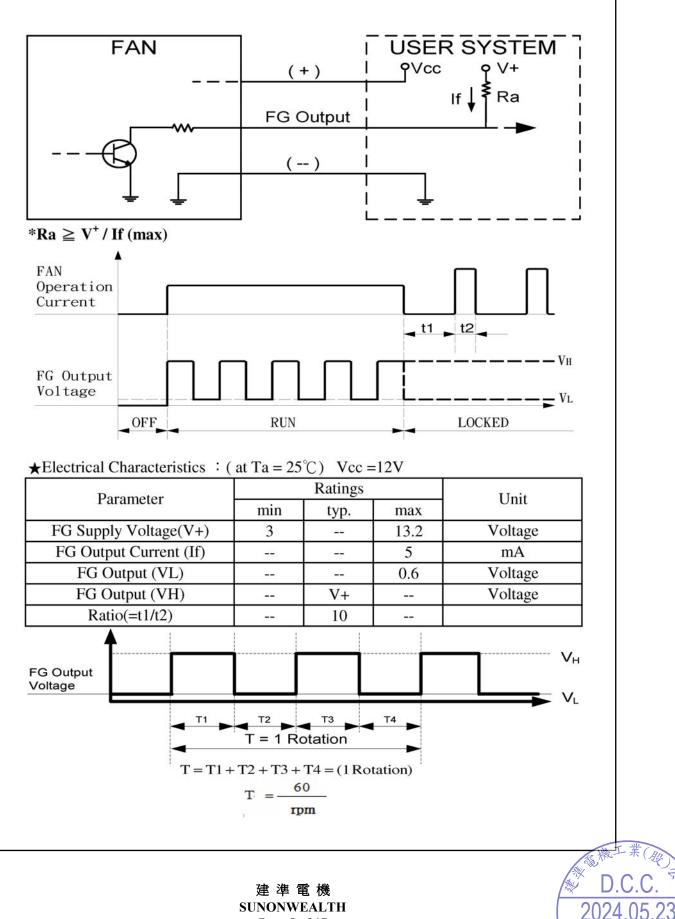




建準電機 SUNONWEALTH Page 7 of 17

# FAN 3<sup>rd</sup> WIRE SIGNAL

• F Type (Frequency Generator)

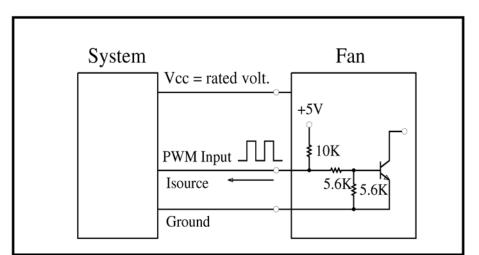


Page 8 of 17

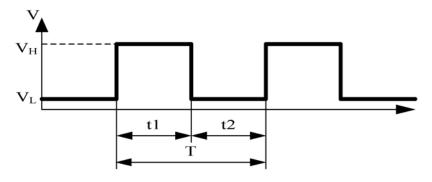
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### **PWM INPUT SIGNAL**



#### ★PWM INPUT WAVEFORM



$$T = \frac{1}{f_{PWM}} = t1 + t2(sec)$$

2. Duty Cycle (D.C.):

$$\frac{t1}{t1+t2}$$
\*100= $\frac{t1}{T}$ \*100(%)

#### 3.PWM Duty Cycle VS Speed (at Ta = 25°C,Vcc =12VDC,fpwm=25KHz)

PWM Duty Cycle (%)	Inlet ( R.P.M.)	Outlet ( R.P.M.)
100	12300rpm ±10%	11500rpm ±10%
50	6150rpm ±10%	5750rpm ±10%

★ Electrical Characteristics at Ta = 25°C ; Vcc=12V

Parameter	Min	Typical	Max	Unit
f pwm	5K	25K	40K	Hz
V <sub>H</sub>	2.3		5.5	V
VL	0		0.8	V
Isource		1		mA
D.C.	0		100	%

\* The speed is default to be maximum if PWM input pin is unconnected.

\*Min. start up duty cycle is 10%. Please don't apply 1 ~ 9% duty cycle to prevent the unstable fan speed.

建準電機 SUNONWEALTH Page 9 of 17



#### **III. OTHER SPECIFIED TESTING**

The following is a general description of certain tests that are performed on representative SUNON fans. Nothing in this document is intended to suggest that these tests are performed on every model of SUNON fan. Moreover, the descriptions that follow each test are meant only to provide a general explanation of each test. If you would like a more detailed explanation as to any test identified in this section, SUNON can provide such an explanation upon request.

#### 1. DROP PROOF TEST

Fans are packaged in a standard size shipping box and are dropped to the ground from certain heights and angles depending on the weight of the particular box.

#### 2. HUMIDITY PROOF TEST

The fan is operated for 96 continuous hours in an environment with humidity of 90% to 95% RH at  $60^{\circ}C \pm 2^{\circ}C$ .

#### 3. VIBRATION PROOF TEST

Vibration with an amplitude 2mm and a frequency of 5-55-5hz is applied in all 3 directions (X,Y,Z), in cycles of 1 hour each, for a total vibration time of 3hours.

#### 4. THERMAL CYCLING TEST

The fan is operated in a testing chamber for 50 cycles. In each cycle, the temperature is gradually increased from -10°C to 70°C for 90 minutes, and subsequently operated at 70°C for 120 minutes. The temperature is then gradually decreased from 70°C to -10°C for 90 minutes, and subsequently operated at -10°C for 120 minutes.

#### 5. SHOCK PROOF TEST

100G of force is applied in the 3 directions (X,Y, and Z) for 2 milliseconds each.

#### 6. LIFE EXPECTANCY

The "Life Expectancy" of SUNON fans is determined in SUNON's reliability test laboratory by using temperature chambers. The "Life Expectancy" of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy Test Reports (L10 and MTTF Report) that relate to this fan are only for reference.



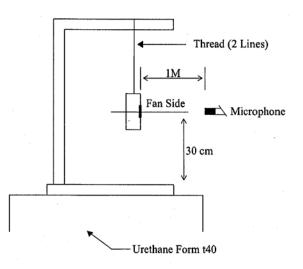
建準電機 SUNONWEALTH Page 10 of 17

#### **IV. CHARACTERISTIC DEFINITION**

The following is a general description of certain tests that are performed on representative SUNON fans in order to determine the specifications of the fan. Nothing in this document is intended to suggest that these tests are performed on every model of SUNON fan. Moreover, the descriptions that follow each test are meant only to provide a general explanation of each test. If you would like a more detailed explanation as to any test identified in this section, SUNON can provide such an explanation upon request.

#### **1. ACOUSTICAL NOISE**

Measured in a semi-anechoic chamber with background noise level below 15dB(A).



1 METER FROM MICROPHONE TO FAN INTAKE

The fan is running in free air under shaft horizontal condition with the microphone at distance of one meter from the fan intake.

#### **2. INPUT POWER**

Measured after continuous 10 minutes operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.

#### **3. RATED CURRENT**

Measured after continuous 10 minutes operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.



建準電機 SUNONWEALTH Page 11 of 17

#### 4. RATED SPEED

Measured after continuous 10 minutes operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.

#### **5. STARTING VOLTAGE**

Measured the voltage which enables to start the fan in the clean air (static pressure = 0) by switching on at the voltage under shaft horizontal condition. It is not at continuously increasing voltage adjustment.

#### 6. LOCKED ROTOR CURRENT

Measured immediately after the fan blade is locked.

#### 7. AIR FLOW AND STATIC PRESSURE

The performance specification of air flow and static pressure shown in this specification for approval is measured using the exhaust method. A double chamber is used in accordance with AMCA 210 standard or DIN 24163 specification . The values are recorded when the fan speed has stabilized at rated voltage.

#### 8. INSULATION RESISTANCE

- 1. PLASTIC FRAME:
  - (1) Measured between internal stator and lead wire(+).
  - (2) Measured between frame and lead wire(+).

#### 2. ALUMINIUM FRAME:

Measured between internal stator and lead wire(+).

#### 9. DIELECTRIC STRENGTH

Measure between frame and lead wire(+).



建準電機 SUNONWEALTH Page 12 of 17

# V. NOTE

#### I .SAFETY

- 1. DO NOT use or operate this fan in excess of the limitations set forth in this specification. SUNON is not responsible for the non-performance of this fan and/or any damages resulting from its use, if it is not used or operated in accordance with the specifications.
- 2. SUNON recommends adding a protection circuit to the product or application in which this fan is installed, such as a thermo-fuse, or current-fuse or thermo-protector. The failure to use such a device may result in smoke, fire, electric shock by insulation degradation in cases of motor lead short circuit, overload, or over voltage, and/or other failure.
- SUNON recommends installing a protection device to the product or application in which this fan is installed if there is a possibility of reverse-connection between VDC (+) and GND (-). The failure to install such a device may result in smoke, fire, and/or destruction, although these conditions may not manifest immediately.
- 4. This fan must be installed and used in compliance with all applicable safety standards and regulations.
- 5. Use proper care when handling and/or installing this fan. Improper handling or installation of this fan may cause damage that could result in unsafe conditions.
- 6. Use proper care during installation and/or wiring. Failure to use proper care may cause damage to certain components of the fan including, but not limited to, the coil and lead wires, which could result in smoke and/or fire.
- 7. DO NOT use power or ground PWM to control the fan speed. If the fan speed needs to be adjusted, please contact SUNON to customize the product design for your application.
- 8. For critical or extreme environments, including non stop operation, please contact SUNON and we will gladly provide assistance with your product selection to ensure an appropriate cooling product for your application.



建準電機 SUNONWEALTH Page 13 of 17

#### **II. SPECIFICATION MODIFICATION**

- 1. SUNON offers engineering assistance on fan installation and cooling system design.
- 2. All changes, modifications and/or revisions to the specifications, if any, are incorporated in the attached specifications.
- 3. No changes, modifications and/or revisions to these specifications are effective absent agreement, by both SUNON and the customer, in writing.
- 4. This fan will be shipped in accordance with the attached specification unless SUNON and the customer have agreed otherwise, in writing, as specified in Paragraph 3, above.

#### **III. OTHER**

- When building your device, please examine thoroughly any variation of EMC, temperature rise, life data, quality, etc. of this product by shock/drop/vibration testing, etc. If there are any problems or accidents in connection with this product, it should be mutually discussed and examined.
- 2. Use proper care when handling this fan. Components such as fan holders or bearings may be damaged, if touched with fingers or other objects. Additionally, static electricity (ESD) may damage the internal circuits of the fan.
- 3. DO NOT operate this fan in proximity to hazardous materials such as organic silicon, cyanogens, formalin, phenol, or corrosive gas environments including, but not limited to, H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, or Cl<sub>2</sub>.
- 4. SUNON recommends that you protect this fan from exposure to outside elements such as dust, condensation, humidity or insects. Exposure of this fan to outside elements such as dust, condensation, humidity or insects may affect its performance and may cause safety hazards. SUNON does not warrant against damage to the product caused by outside elements.



建準電機 SUNONWEALTH Page 14 of 17

- 5. This fan must be installed properly and securely. Improper mounting may cause harsh resonance, vibration, and noise.
- 6. Fan guards may prevent injury during handling or installation of the fan and are available for sale with this fan.
- 7. Unless otherwise noted, all testing of this fan is conducted at 25°C ambient temperature and sixty-five percent (65%) relative humidity.
- 8. DO NOT store this fan in an environment with high humidity. This fan must be stored in accordance with the attached specifications regarding storage temperature. If this fan is stored for more than 6 months, SUNON recommends functional testing before using.
- SUNON reserves the right to use components from multiple sources at its discretion. The use of components from other sources will not affect the specifications as described herein.
- 10. The "Life Expectancy" of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy Test Reports (L10 and MTTF Report) that relate to this fan are only for reference.
- 11. Be certain to connect an " $4.7\mu$ F or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

#### VI. WARRANTY

This fan is warranted against all defects which are proved to be fault in our workmanship and material for one year from the date of our delivery. The sole responsibility under the warranty shall be limited to the repair of the fan or the replacement thereof, at SUNON's sole discretion. SUNON will not be responsible for the failures of its fans due to improper handing, misuse or the failure to follow specifications or instructions for use. In the event of warranty claim, the customer shall immediately notify SUNON for verification. SUNON will not be responsible for any consequential damage to the customer's equipment as a result of any fans proven to be defective.



建準電機 SUNONWEALTH Page 15 of 17

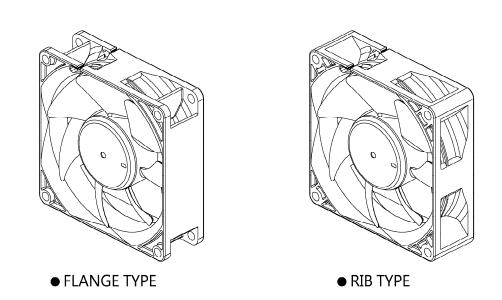
#### VII. FAN INSTALLATION INSTRUCTIONS

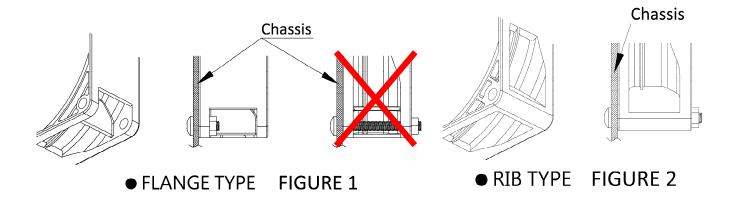
#### 1. FAN INSTALLATION USING MACHINE SCREW

- 1.1. For flange-type fans, secure the screws on the same inlet/outlet side of the frame as shown in Figure 1.
- 1.2. For rib-type fans, secure the screws through the frame as shown in Figure 2.
- 1.3. Refer to Dimensions for the torque recommendation.

#### 2.FAN INSTALLATION USING SELF-TAPPING SCREW

- 2.1. To prevent deformation or split after installation, please use the self-tapping screw recommended by SUNON and refer to our company's torque recommendation before use.
- 2.2. Refer to Dimensions for the torque recommendation.





建準電機 SUNONWEALTH Page 16 of 17



# **Declaration of RoHS**

**Control declaration of environment- related substances/ materials** 

1. In accordance with the Restriction of Hazardous Substances (RoHS) Directive 2011/65/EU, SUNON product have complied with law and discipline not to employ the forbidden substances, and restrict the allowable concentration of some limited substances deliberately in our components.

2 ( 3 I 4 ( 5 P 6 P 7 (	CFCs & HCFCs (ozone depleti Chlorinated Organic Solvent Lead and its compounds Cadmium and its compounds	Plastic (Frame, Impeller, wire harness, etc.) Solder Steel alloy Aluminium alloy Copper alloy Solder	Forbidden Forbidden <100ppm <1000ppm <3500ppm <4000ppm <4wt%
3 I 4 C 5 P 6 P 7 C	Lead and its compounds	Solder Steel alloy Aluminium alloy Copper alloy Solder	<100ppm <1000ppm <3500ppm <4000ppm <4wt%
4 C 5 P 6 P 7 C	-	Solder Steel alloy Aluminium alloy Copper alloy Solder	<1000ppm <3500ppm <4000ppm <4wt%
4 C 5 P 6 P 7 C	-	Steel alloy     Aluminium alloy     Copper alloy     Solder	<3500ppm <4000ppm <4wt%
4 C 5 P 6 P 7 C	-	Aluminium alloy Copper alloy Solder	<4000ppm <4wt%
5 P 6 P 7 C	Cadmium and its compounds	Copper alloy Solder	<4wt%
5 P 6 P 7 C	Cadmium and its compounds	Solder	
5 P 6 P 7 C	Cadmium and its compounds		<20
5 P 6 P 7 C	Cadmium and its compounds	Danta composed of motels containing gine	<20ppm
5 P 6 P 7 C	Caumum and its compounds	Parts composed of metals containing zinc	<100ppm
6 P 7 C		(e.g. brass, zinc for die casting)	<100ppm
6 P 7 C		Plastic	<5ppm
7 (	PBBs and PBDEs		Forbidden
	PCB and PCT		Forbidden
8 N	CP, Short-chain Chlorinated pa	araffins C10-13, Cl≥48 wt%	Forbidden
	Mirex		Forbidden
	PCN		Forbidden
10 H	Hexavalent Chromium compou	inds	<100ppm
11 N	Mercury and its compounds		
12 A	Asbestos	Forbidden	
13 (	Organic Tin compounds		
14 A	Azo compounds		
15 T	TBBP-A in external case plastic	c parts of products (PCB is exempted)	<1000ppm
16 N	Nickel in external case parts, which are likely to result in prolonged skin exposure		
17 H	Hexabromocyclododecane (HBCDD)		
18 I	Di-butyl Phthalate (DBP)		<1000ppm
19 E	Benzyl butyl Phthalate (BBP)		<1000ppm
20 E			
21 E	Di cinymenyi i minanate (DEIII	<1000ppm	