SUNON

SPECIFICATION FOR APPROVAL

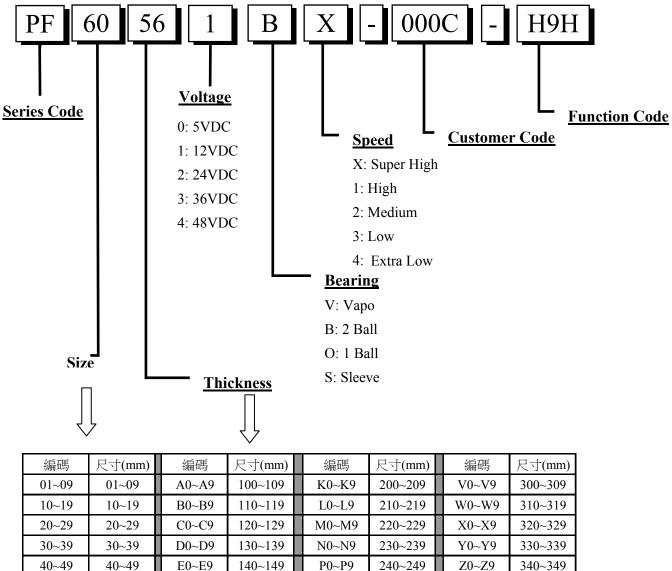
CUSTOMER : DESCRIPTION **: DC BRUSHLESS FAN** DIMENSIONS :60X60X56 mm MODEL : PF60561BX-000C-H9H SUNON SPEC. NO. : D06075080G-B1 **CUSTOMER** : **APPROVAL NO. APPROVED BY** : **CUSTOMER** (AUTHORIZED)

						SPEC.NO	D06075080G-B1	
						ISSUE DATE	11.03.2017	
DRAWN	NANCY	CHECKED	DOLPHIN	APPROVED	EASON	EDITION	3	
						REVISION DATE	04.30.2024	
						E.SPEC	E11400360	
建準電機								
SUNON	SUNONWEALTH ELECTRIC MACHINE INDUSTRY CO., LTD.							
NO. 30, I	NO. 30, LN. 296, XINYA RD., QIANZHEN DIST., TEL:886-7-8135888							
KAOHSIUNG CITY 80673, TAIWAN (R.O.C) FAX:886-7-8230505/8230606/8231010								
URL:htt	URL:http://www.sunon.com E-mail: sunon@email.sunon.com.tw							

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I. MODEL NUMBERING SYSTEM



	10~19	10~19	B0~B9	110~119	L0~L9	210~219	W0~W9	310~319
,	20~29	20~29	C0~C9	120~129	M0~M9	220~229	X0~X9	320~329
	30~39	30~39	D0~D9	130~139	N0~N9	230~239	Y0~Y9	330~339
2	40~49	40~49	E0~E9	140~149	P0~P9	240~249	Z0~Z9	340~349
	50~59	50~59	F0~F9	150~159	Q0~Q9	250~259		
(60~69	60~69	G0~G9	160~169	R0~R9	260~269		
,	70~79	70~79	H0~H9	170~179	S0~S9	270~279		
:	80~89	80~89	I0~I9	180~189	T0~T9	280~289		
	90~99	90~99	J0~J9	190~199	U0~U9	290~299		



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II. SPECIFICATION

1. MECHANICAL CHARACTERISTIC

MOTOR DESIGN	Single phase, 4-poles Brushless DC motor.
BEARING SYSTEM	Precision ball bearing system
DIMENSIONS	See Page 6
MATERIALS OF FRAME	Thermoplastic of UL 94V-0
MATERIALS OF FAN BLADE	Thermoplastic of UL 94V-0
DIRECTION OF ROTATION	Counter-clockwise viewed from front of fan blade
MOUNTING HOLES	Diameter 4.5 mm in 12 holes
WEIGHT	172 g/set

2. ELECTRIC CHARACTERISTIC

RATED VOLTAGE	12 VDC
RATED CURRENT	2500 mA / Max. 2875 mA
RATED POWER CONSUMPTION	30.00 WATTS / Max. 34.50 WATTS
OPERATING VOLTAGE RANGE	10.2 ~ 13.2 VDC
STARTING VOLTAGE	10.2 VDC (25 deg. C POWER ON/OFF)
OPERATING TEMPERATURE RANGE	-10 to + 70 deg. C
STORAGE TEMPERATURE RANGE	-40 to + 70 deg. C

The maximum value of the rated current stands for the upper limit of the average current measured in free air and does not represent the peak value.

The peak value should be measured using an oscilloscop.



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3. PERFORMANCE CHARACTERISTIC

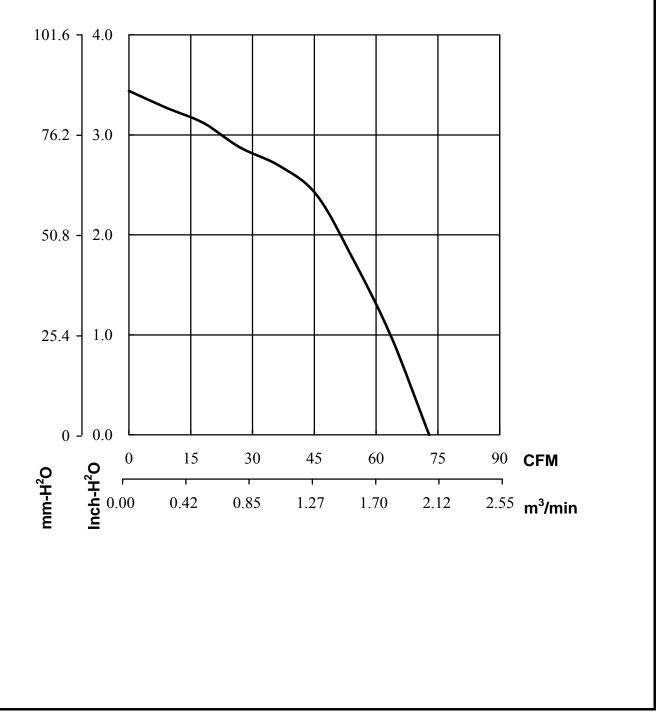
AIR FLOW72.9 CFM / Min. 64.6 CFMSTATIC PRESSURE3.44 Inch-H2O / Min. 2.72 Inch-H2OACOUSTIC NOISE71.7 dB(A) / Max. 76.9 dB(A)AIR FLOW V.S. PRESSURESee Page 5INSULATION CLASSUL Class AINSULATION RESISTANCE PLASTIC HOUSING10M ohm at 500 VDC between internal stator and lead wire (+)DIELECTRIC STRENGTH5mA MAX. AT AC 500 VAC 50/60 Hz one minute between frame and (+) terminalLIFE EXPECTANCY70,000 Hours at 40 deg. C, 65% humidity, 90% CL.PROTECTION🖾 Automatic Restart Note: In a situation where the fan is locked by an external force while the electricity is on, an increase in coil temperature will be prevented by temporarily turning off the electrical power to the motor. The fan will automatically restart when the locked rotor condition is released.		
STATIC PRESSURE 3.44 Inch-H ₂ O / Min. 2.72 Inch-H ₂ O ACOUSTIC NOISE 71.7 dB(A) / Max. 76.9 dB(A) AIR FLOW V.S. PRESSURE See Page 5 INSULATION CLASS UL Class A INSULATION RESISTANCE 10M ohm at 500 VDC between internal stator and lead wire (+) DIELECTRIC STRENGTH 5mA MAX. AT AC 500 VAC 50/60 Hz one minute between frame and (+) terminal LIFE EXPECTANCY 70,000 Hours at 40 deg. C, 65% humidity, 90% CL. PROTECTION Image: Automatic Restart Note: In a situation where the fan is locked by an external force while the electricity is on, an increase in coil temperature will be prevented by temporarily turning off the electrical power to the motor. The fan will automatically restart when the locked rotor condition is released.	RATED SPEED	15300/14300 RPM ± 10% at rated voltage
ACOUSTIC NOISE 71.7 dB(A) / Max. 76.9 dB(A) AIR FLOW V.S. PRESSURE See Page 5 INSULATION CLASS UL Class A INSULATION RESISTANCE 10M ohm at 500 VDC between internal stator and lead wire (+) DIELECTRIC STRENGTH 5mA MAX. AT AC 500 VAC 50/60 Hz one minute between frame and (+) terminal LIFE EXPECTANCY 70,000 Hours at 40 deg. C, 65% humidity, 90% CL. PROTECTION Image: Mathematical state is locked by an external force while the electricity is on, an increase in coil temperature will be prevented by temporarily turning off the electrical power to the motor. The fan will automatically restart when the locked rotor condition is released.	AIR FLOW	72.9 CFM / Min. 64.6 CFM
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Distribution in the service of the		
PROTECTION Image: Automatic Restart Note: In a situation where the fan is locked by an external force while the electricity is on, an increase in coil temperature will be prevented by temporarily turning off the electrical power to the motor. The fan will automatically restart when the locked rotor condition is released.	DIELECTRIC STRENGTH	
Note: In a situation where the fan is locked by an external force while the electricity is on, an increase in coil temperature will be prevented by temporarily turning off the electrical power to the motor. The fan will automatically restart when the locked rotor condition is released.	LIFE EXPECTANCY	70,000 Hours at 40 deg. C, 65% humidity, 90% CL.
	PROTECTION	Note: In a situation where the fan is locked by an external force while the electricity is on, an increase in coil temperature will be prevented by temporarily turning off the electrical power to the motor. The fan will automatically restart when the locked rotor

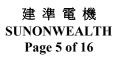
4. SAFETY

SAFETY	UL	CUR	TUV	CE
NO.	E77551	E77551	\checkmark	\checkmark

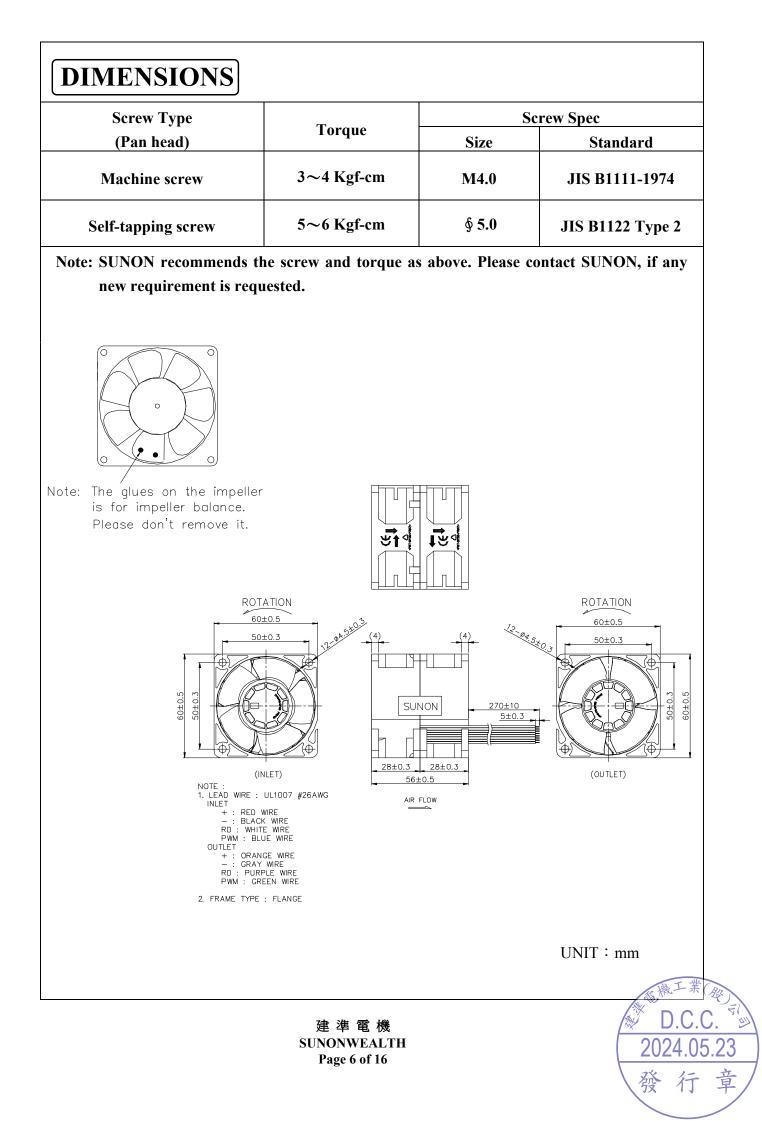
MODEL : PF60561BX-000C-H9H

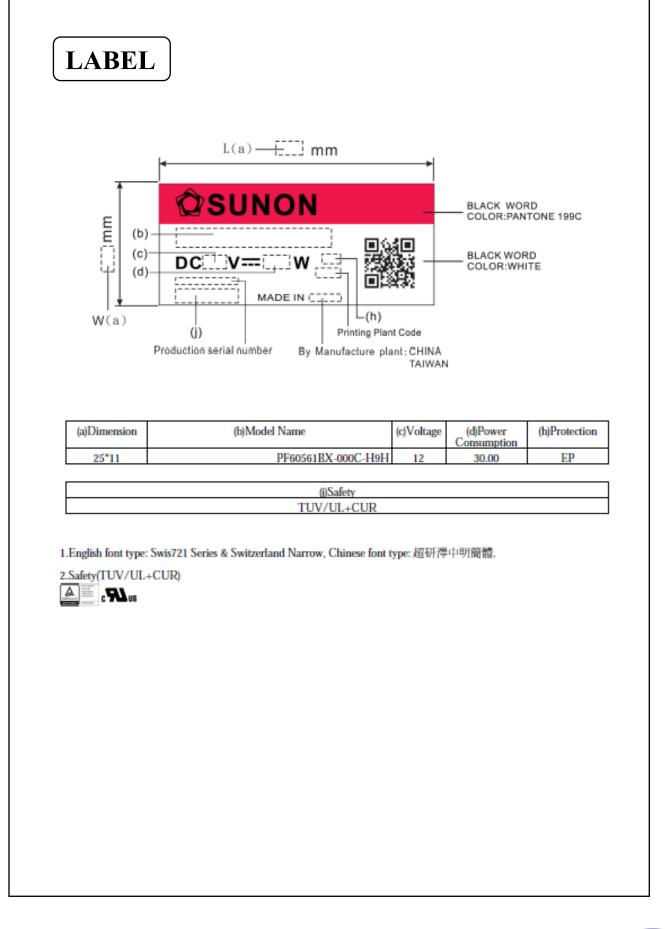
Air Flow & Static Pressure CURVE







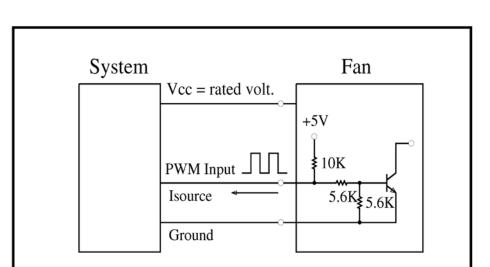




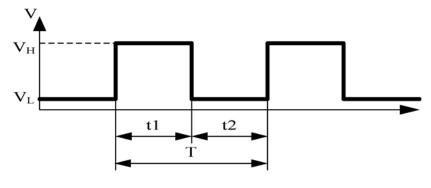


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PWM INPUT SIGNAL



★PWM INPUT WAVEFORM



$$= \frac{1}{f_{\text{PWM}}} = t1 + t2(\text{sec})$$

2. Duty Cycle (D.C.) :

$$\frac{t1}{t1+t2} *100 = \frac{t1}{T} *100(\%).$$

3.PWM Duty Cycle VS Speed (at Ta = 25°C,Vcc =12VDC,fpwm=25KHz)

PWM Duty Cycle (%)	Inlet (R.P.M.)	Outlet (R.P.M.)
100	15300rpm ±10%	14300rpm ±10%
50	7650rpm ±10%	7150rpm ±10%

★ Electrical Characteristics at Ta = 25°C ; Vcc=12V

Parameter	Min	Typical	Max	Unit			
f pwm	5K	25K	40K	Hz			
V _H	2.3		5.5	V			
VL	0		0.8	V			
Isource		1		mA			
D.C.	0		100	%			

* The speed is default to be maximum if PWM input pin is unconnected.

* Min. start up duty cycle is 10%. Please don't apply 1 ~ 9% duty cycle to prevent the unstable fan speed.

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III. OTHER SPECIFIED TESTING

The following is a general description of certain tests that are performed on representative SUNON fans. Nothing in this document is intended to suggest that these tests are performed on every model of SUNON fan. Moreover, the descriptions that follow each test are meant only to provide a general explanation of each test. If you would like a more detailed explanation as to any test identified in this section, SUNON can provide such an explanation upon request.

1. DROP PROOF TEST

Fans are packaged in a standard size shipping box and are dropped to the ground from certain heights and angles depending on the weight of the particular box.

2. HUMIDITY PROOF TEST

The fan is operated for 96 continuous hours in an environment with humidity of 90% to 95% RH at $60^{\circ}C \pm 2^{\circ}C$.

3. VIBRATION PROOF TEST

Vibration with an amplitude 2mm and a frequency of 5-55-5hz is applied in all 3 directions (X,Y,Z), in cycles of 1 hour each, for a total vibration time of 3hours.

4. THERMAL CYCLING TEST

The fan is operated in a testing chamber for 50 cycles. In each cycle, the temperature is gradually increased from -10°C to 70°C for 90 minutes, and subsequently operated at 70°C for 120 minutes. The temperature is then gradually decreased from 70°C to -10°C for 90 minutes, and subsequently operated at -10°C for 120 minutes.

5. SHOCK PROOF TEST

100G of force is applied in the 3 directions (X,Y, and Z) for 2 milliseconds each.

6. LIFE EXPECTANCY

The "Life Expectancy" of SUNON fans is determined in SUNON's reliability test laboratory by using temperature chambers. The "Life Expectancy" of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy Test Reports (L10 and MTTF Report) that relate to this fan are only for reference.



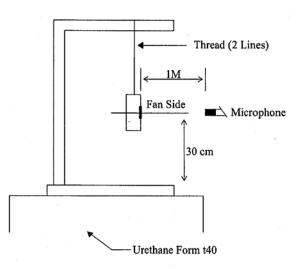
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IV. CHARACTERISTIC DEFINITION

The following is a general description of certain tests that are performed on representative SUNON fans in order to determine the specifications of the fan. Nothing in this document is intended to suggest that these tests are performed on every model of SUNON fan. Moreover, the descriptions that follow each test are meant only to provide a general explanation of each test. If you would like a more detailed explanation as to any test identified in this section, SUNON can provide such an explanation upon request.

1. ACOUSTICAL NOISE

Measured in a semi-anechoic chamber with background noise level below 15dB(A).



1 METER FROM MICROPHONE TO FAN INTAKE

The fan is running in free air under shaft horizontal condition with the microphone at distance of one meter from the fan intake.

2. INPUT POWER

Measured after continuous 10 minutes operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.

3. RATED CURRENT

Measured after continuous 10 minutes operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.



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4. RATED SPEED

Measured after continuous 10 minutes operation at rated voltage in clean air (STATIC PRESSURE=0), and at ambient temperature of 25 degrees C under shaft horizontal condition.

5. STARTING VOLTAGE

Measured the voltage which enables to start the fan in the clean air (static pressure = 0) by switching on at the voltage under shaft horizontal condition. It is not at continuously increasing voltage adjustment.

6. LOCKED ROTOR CURRENT

Measured immediately after the fan blade is locked.

7. AIR FLOW AND STATIC PRESSURE

The performance specification of air flow and static pressure shown in this specification for approval is measured using the exhaust method. A double chamber is used in accordance with AMCA 210 standard or DIN 24163 specification . The values are recorded when the fan speed has stabilized at rated voltage.

8. INSULATION RESISTANCE

- 1. PLASTIC FRAME:
 - (1) Measured between internal stator and lead wire(+).
 - (2) Measured between frame and lead wire(+).

2. ALUMINIUM FRAME:

Measured between internal stator and lead wire(+).

9. DIELECTRIC STRENGTH

Measure between frame and lead wire(+).



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V. NOTE

I .SAFETY

- 1. DO NOT use or operate this fan in excess of the limitations set forth in this specification. SUNON is not responsible for the non-performance of this fan and/or any damages resulting from its use, if it is not used or operated in accordance with the specifications.
- 2. SUNON recommends adding a protection circuit to the product or application in which this fan is installed, such as a thermo-fuse, or current-fuse or thermo-protector. The failure to use such a device may result in smoke, fire, electric shock by insulation degradation in cases of motor lead short circuit, overload, or over voltage, and/or other failure.
- SUNON recommends installing a protection device to the product or application in which this fan is installed if there is a possibility of reverse-connection between VDC (+) and GND (-). The failure to install such a device may result in smoke, fire, and/or destruction, although these conditions may not manifest immediately.
- 4. This fan must be installed and used in compliance with all applicable safety standards and regulations.
- 5. Use proper care when handling and/or installing this fan. Improper handling or installation of this fan may cause damage that could result in unsafe conditions.
- 6. Use proper care during installation and/or wiring. Failure to use proper care may cause damage to certain components of the fan including, but not limited to, the coil and lead wires, which could result in smoke and/or fire.
- 7. DO NOT use power or ground PWM to control the fan speed. If the fan speed needs to be adjusted, please contact SUNON to customize the product design for your application.
- 8. For critical or extreme environments, including non stop operation, please contact SUNON and we will gladly provide assistance with your product selection to ensure an appropriate cooling product for your application.



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II. SPECIFICATION MODIFICATION

- 1. SUNON offers engineering assistance on fan installation and cooling system design.
- 2. All changes, modifications and/or revisions to the specifications, if any, are incorporated in the attached specifications.
- 3. No changes, modifications and/or revisions to these specifications are effective absent agreement, by both SUNON and the customer, in writing.
- 4. This fan will be shipped in accordance with the attached specification unless SUNON and the customer have agreed otherwise, in writing, as specified in Paragraph 3, above.

III. OTHER

- When building your device, please examine thoroughly any variation of EMC, temperature rise, life data, quality, etc. of this product by shock/drop/vibration testing, etc. If there are any problems or accidents in connection with this product, it should be mutually discussed and examined.
- 2. Use proper care when handling this fan. Components such as fan holders or bearings may be damaged, if touched with fingers or other objects. Additionally, static electricity (ESD) may damage the internal circuits of the fan.
- 3. DO NOT operate this fan in proximity to hazardous materials such as organic silicon, cyanogens, formalin, phenol, or corrosive gas environments including, but not limited to, H₂S, SO₂, NO₂, or Cl₂.
- 4. SUNON recommends that you protect this fan from exposure to outside elements such as dust, condensation, humidity or insects. Exposure of this fan to outside elements such as dust, condensation, humidity or insects may affect its performance and may cause safety hazards. SUNON does not warrant against damage to the product caused by outside elements.

Re: The term can be excluded, if the fan has been with IP design and meets customer's IP requirement.



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- 5. This fan must be installed properly and securely. Improper mounting may cause harsh resonance, vibration, and noise.
- 6. Fan guards may prevent injury during handling or installation of the fan and are available for sale with this fan.
- 7. Unless otherwise noted, all testing of this fan is conducted at 25°C ambient temperature and sixty-five percent (65%) relative humidity.
- 8. DO NOT store this fan in an environment with high humidity. This fan must be stored in accordance with the attached specifications regarding storage temperature. If this fan is stored for more than 6 months, SUNON recommends functional testing before using.
- SUNON reserves the right to use components from multiple sources at its discretion. The use of components from other sources will not affect the specifications as described herein.
- 10. The "Life Expectancy" of this fan has not been evaluated for use in combination with any end application. Therefore, the Life Expectancy Test Reports (L10 and MTTF Report) that relate to this fan are only for reference.
- 11. Be certain to connect an " 4.7μ F or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

VI. WARRANTY

This fan is warranted against all defects which are proved to be fault in our workmanship and material for one year from the date of our delivery. The sole responsibility under the warranty shall be limited to the repair of the fan or the replacement thereof, at SUNON's sole discretion. SUNON will not be responsible for the failures of its fans due to improper handing, misuse or the failure to follow specifications or instructions for use. In the event of warranty claim, the customer shall immediately notify SUNON for verification. SUNON will not be responsible for any consequential damage to the customer's equipment as a result of any fans proven to be defective.



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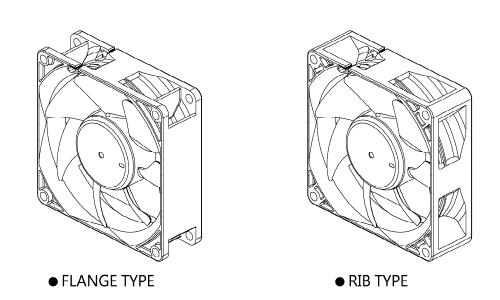
VII. FAN INSTALLATION INSTRUCTIONS

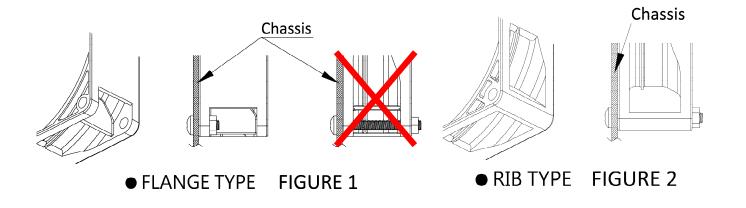
1. FAN INSTALLATION USING MACHINE SCREW

- 1.1. For flange-type fans, secure the screws on the same inlet/outlet side of the frame as shown in Figure 1.
- 1.2. For rib-type fans, secure the screws through the frame as shown in Figure 2.
- 1.3. Refer to Dimensions for the torque recommendation.

2.FAN INSTALLATION USING SELF-TAPPING SCREW

- 2.1. To prevent deformation or split after installation, please use the self-tapping screw recommended by SUNON and refer to our company's torque recommendation before use.
- 2.2. Refer to Dimensions for the torque recommendation.





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Declaration of RoHS

Control declaration of environment- related substances/ materials

1. In accordance with the Restriction of Hazardous Substances (RoHS) Directive 2011/65/EU, SUNON product have complied with law and discipline not to employ the forbidden substances, and restrict the allowable concentration of some limited substances deliberately in our components.

No		Criteria	
1	CFCs & HCFCs (ozone depleti	Forbidden	
2	Chlorinated Organic Solvent		
		Plastic (Frame, Impeller, wire harness, etc.)	<100ppm
		Solder	<1000ppm
3	Lead and its compounds	Steel alloy	<3500ppm
		Aluminium alloy	<4000ppm
		Copper alloy	<4wt%
		Solder	<20ppm
4	Cadmium and its compounds	Parts composed of metals containing zinc	<100ppm
-	Caumum and its compounds	(e.g. brass, zinc for die casting)	<100ppm
		Plastic	<5ppm
5	PBBs and PBDEs		
6	PCB and PCT	Forbidden	
7	CP, Short-chain Chlorinated pa	Forbidden	
8	Mirex	Forbidden	
9	PCN	Forbidden	
10	Hexavalent Chromium compou	<100ppm	
11	Mercury and its compounds	Forbidden	
12	Asbestos	Forbidden	
13	Organic Tin compounds	Forbidden	
14	Azo compounds	Forbidden	
15	TBBP-A in external case plasti	<1000ppm	
16	Nickel in external case parts, whi	<1000ppm	
17	Hexabromocyclododecane (HB	<1000ppm	
18	Di-butyl Phthalate (DBP)	<1000ppm	
19	Benzyl butyl Phthalate (BBP)	<1000ppm	
20	Di-ethylhexyl Phthalate (DEHP)		
21	Di-isobutyl Phthalate (DIBP)	<1000ppm	